



## CAPABILITIES AND PARAMETERS

All digital printing—toner and inkjet

Quantity: 25 - 2,500 copies (custom POD programs available)

Color: One-color and four-color text, covers, and jackets

### BINDING

perfect bind, adhesive hardcover (printed case wrap, stamped, dust jacket), Saddle stitch, and plastic coil

	TRIM SIZE (W x H)		SPINE BULK	
	Minimum	Maximum	Minimum	Maximum
Saddle stitch	2.75" x 4.7"	11.8" x 14.55"	120 pages on 50# White	
Perfect/Case (EVA)	4.15" x 5.85"	12.6" x 13.75"	.125"	2.56"
Perfect/Case (PUR)	4.15" x 5.85"	12.8" x 15.15"	.125"	1.96"

Notes:

- Maximum trim for case bound books with a dust jacket may be smaller depending on page-count
- Minimum printable spine bulk is .125"
- Landscape (oblong) format optional

### COVER TREATMENTS

Lamination--Gloss and matte (lay-flat)

Soft touch matte lamination (scuff proof)

Stamping (Lamination stamping only on soft touch material)

Blind emboss (not registered to an image)

### ADDITIONAL SERVICES

Variable data printing, inside cover printing, scratch off labels

Shrink-wrapping

Drilling—Three and five hole

Perforation

## MATERIALS

### PAPER AND COVER

CONTINUOUS FEED	BRIGHTNESS	OPACITY	PPI
30# White Offset	80	84	914
40# White Offset	92	88	668
50# White Offset	92	90	526
50# Hi-Bulk Cream	74	92	400
60# White Offset	92	93	416
45# Matte Coated	85	92	800
70# Matte Coated	90	94	606
80# Gloss Coated	100	96	570

CUT SHEET	BRIGHTNESS	OPACITY	PPI
70# Opaque White	96	96	384
80# Opaque White	96	96	326
100# Matte Coated	92	95	362
100# Gloss Coated	92	95	424
100# Gloss Coated Cover Stock	92	99	210
10pt. C1S Cover Stock	92	N/A	210
12pt. C1S Cover Stock	92	N/A	167

### HEAD AND FOOT BANDS

Blue & white  
Red & white  
Red & yellow  
Black & yellow  
Green & white

ENDSHEETS—80# white and off-white paper are standard. A variety of colors are available.

CLOTH—A variety of options available including Skivertex, Roxcite C, and Arrestox B materials.