

**BACK FLAP**  
(LIVE AREA)

Flap Width

**BACK COVER**  
(LIVE AREA)

Back Cover Size (Book Width + 1/4 Gusset)

**Lamination Options:**

Gloss, Matte or Soft Touch Matte

Caliper	Roll Press Paper Options
0.0022	30lb_White_Opaque
0.0032	40lb_White_Opaque
0.0025	45lb_White_Opaque
0.0038	50lb_White_Opaque
0.005	50lb_Cream Hi-Bulk
0.0046	30lb_White_Opaque
0.0036	70lb Matte
0.0038	80lb Gloss

Maximum Print Size:  
12.5 x 29.25 including bleed area

Caliper	i300 Paper Options
0.0031	40lb_White_Opaque
0.0036	50lb_White_Opaque
0.0046	60lb_White_Opaque
0.0053	70lb_White_Opaque
0.0061	80lb_White_Opaque
0.0074	100lb_White_Opaque
0.0032	70lb Gloss - 4up
0.0034	70lb Gloss - 2up
0.0039	70lb Matte
0.0036	80lb Gloss - 4up
0.0037	80lb Gloss - 2up
0.0042	80lb Matte - 4up
0.0047	80lb Matte - 2up
0.0042	100lb Gloss - 4up
0.0048	100lb Gloss - 2up
0.0055	100lb Matte - 4up
0.0056	100lb Matte - 4up

(LAYOUT NOT TO SIZE)

Safe Area - 0.25"

**SPINE**

Spine width

Please keep spine copy and logos away from the fold edge



Safe Area - 0.25"

**FRONT COVER**  
(LIVE AREA)

Front Cover Size (Book Width + 1/4 Gusset)

*Dust Jacket - Guide*  
(LAYOUT NOT TO SIZE)

Print ready PDF must meet the following criteria to ensure your book prints without problems:

- Dust Jacket Cover sent in as a spread will include:  
 Dust Jacket Book width = Flap + 1/8" Wrap + Back Cover (Size + 0.25") + Spine Width + Front Cover (Size + 0.25") + 1/8" Wrap + Flap + 1/8" bleeds.  
 Dust Jacket Book Height = Book Height + 0.25 + 1/8" bleeds.
- Spine Width Calculator: Text page count divided by 2 x paper caliper + 0.27" = Spine Width. Minimum bulk is 0.375". If your spine width falls under 0.374" round up the spine width to 0.375".
- Safe Areas and Wrap: Your cover artwork can extend over into these areas, but should not contain any important logos or text information. We recommend that all critical copy and artwork be kept at least 0.25" from folds and trim edges.
- Fonts must be embedded or converted to outlines.
- Black text should be 100% of black only and not a CMYK "rich black" mix.
- White text should be set to knockout, not as an overprint.
- Black images: we prefer them to be supplied as Grayscale not CMYK or RGB.
- Color images: we prefer them be supplied as four-color process CMYK, not a RGB color model.  
 \* Avoid using mix color models exceptionally when objects have a transparency.
- Solid black areas we recommend 100% black set to knockout or a Rich Black build of 30c, 30m, 30y, 100k.
- Avoid using color builds or images with total ink values of 320 to 400.
- Recommended minimum image resolution of color or grayscale photographs is 300 dpi and 600 dpi for line work at 100% of the final image.
- If elements like photos, illustrations or graphics are on or close to the trim, please extend the elements an extra 0.125" beyond the trim edge. This is considered bleed. Supply files with an extra 0.125" (1/8 inch) added to all sides to include the bleed area.
- If trim marks are indicated please keep them outside the live (trim & bleed) print area.
- Recommended Compression settings:
  - > "Do Not Downsample" set to "NONE" or "ZIP" for books with moderate amount of Images.
  - > "Do Not Downsample" set to JPEG with MAX Image Quality for book with heavy coverage of Images or when your final file size is 1 gigabyte or more, Yearbooks are a good example.

We hope this helps, if you have any other questions,  
please don't hesitate to contact us at 301.362.0700

Not all design concepts will translate from a web view to the printed product. Few examples are tight borders, small copy or very light tints.

0.125" BLEED

**FRONT FLAP**  
(LIVE AREA)

Flap Width

Safe Area - 0.25"

1/8" Wrap

1/8" Wrap

Dust Jacket Book Height (Book Height + 0.25)

Dust Jacket Book Height (Book Height + 0.25)

0.125" BLEED

0.125" BLEED

Safe Area - 0.25"

0.125" BLEED

0.125" BLEED