

Soft Cover aka Perfect bound:

Perfect bound: Cover and text pages are bound together with an application of glue along the spine of the book. The other three sides of the book are then trimmed as needed to give them clean “perfect” edges. House cover stocks are 10pt and 12pt coated one side that can be laminated with gloss, matte or soft touch matte lamination. Additional cover stocks available upon request. Perfect bind textbooks and workbooks can also be drilled to be organized in a 3-hole binder.

– See the first 3 books in the 5-book image below.

This popular binding option is professional in appearance, incredibly versatile, and cost-effective. It is an ideal choice for novels, children’s books, trade publications, and more.

Hard Cover aka Case Binding:

Printed Case Binding: We will print your cover design on our 100# gloss text sheet. This sheet is then wrapped around and glued to our 0.098" graphic boards to create the hard cover. Printed covers can be laminated with gloss, matte or soft touch matte lamination.

– See an example below of a printed sheet. Client used an image to create the look of a blue material wrap book.

Cloth Case Binding: Unprinted, cloth linen or leatherette cover material is wrapped around and glued to our 0.098" graphic boards to create a hard cover. Cloth covers can be accented with metallic foil stamping .

Each hard cover is produced individually by our skilled employees. The finished hard cover and text book-blocks are then bound and glued together using either an unprinted 80# white or cream endsheets depending on your paper selection. We also offer the option for printed endsheets. Please contact us at Gasch if you have any additional questions about case binding.



Left Side binding - Books open right to left (our standard binding).

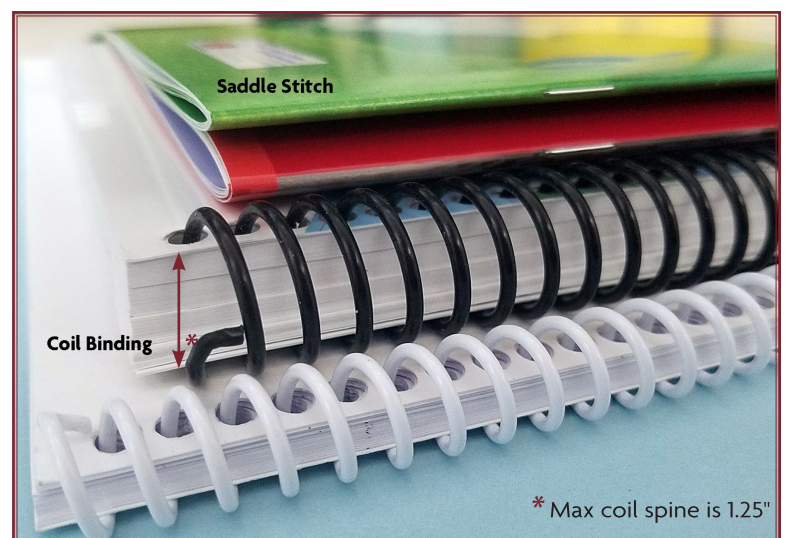


Booklets aka Saddle Stitch:

Saddle Stitch is used for small page count books ranging from 8 to 88 pages. Sheets are folded and gathered then stapled through the fold line with wire staples. Page count must be divisible by 4.

Coil Binding aka Spiral Bound:

Spiral bound is a common method for joining the pages and cover of a bound document using our durable white or black plastic coils. The coil is inserted and twisted through small holes punched along the bind edge of the book’s cover and text pages. When a book is coil bound it allows the book to lay flat this is particularly helpful for “how-to” books like cookbooks, training manuals, membership directories, and more which require the reader to have their hands free.



* Max coil spine is 1.25"

Once you decide on the binding type for you book. Please review our [templates & guides](#) pdfs for tips and recommendations for each binding style. Please contact your CSR to receive a cover layout based on the finalized book specifications.

Book minimum order quantity is 50. For the minimum and max page counts for Perfect and Case Binding, please reach out to your CSR. Page count minimums will vary based on your selected stock weight; coated stocks start at 36 pages while our uncoated stocks start at 18 pages.

Gasch prides itself on employing meticulous attention to detail on every book we print. Driven by state-of-the-art equipment, we deliver quality results to everyone from first-time authors to our Business to Business (B2B) clients.

Note - not all trim sizes are available for each bind type and/or options. We do not offer Smyth sewn case binding. We do offer Right-Side binding, books open left to right. (example - Persian language books written in Farsi) and Top binding, books open upward also referenced to as calendar style binding.