

### All Digital Printing — Toner and Inkjet Presses

Quantity: **50 – 2,500** Saddle-stitch, Coil & Perfect Binding // **50 – 500** Case Binding

Color: One-Color and Four-Color

#### BINDING:

- Saddle-stitch • Plastic Coil • Perfect w/hinge score
- Adhesive Hard Cover: Printed or Stamped Cloth Wrap Case

	BOOK TRIM SIZE (W x H) * *		SPINE BULK	
	Minimum	Maximum Printed	Minimum	Maximum
Saddle-stitch	4.0" x 6.0"	9.0" x 12.0"	8 Pages	0.10"
Plastic Coil	5.5" x 5.5"	11.5" x 11.5"	0.125"	0.75"
Perfect (EVA)	4.5" x 6.0"	12.0" x 12.0"	0.06"	2.50"
Perfect (PUR)	4.5" x 6.0"	12.0" x 12.0"	0.06"	1.90"
Case (EVA)	5.0" x 8.0"	12.0" x 11.0" <i>or</i> 12.0" Foil Stamp	0.125"	2.37"
Case (PUR)	5.0" x 8.0"	12.0" x 11.0" <i>or</i> 12.0" Foil Stamp	0.125"	1.83"

\* non-standard sizes are subject to additional production time and/or custom box availability

\* Not all book sizes are available for web coated stocks

#### Notes:

- Perfect & Case bound – Flat Back Spines
- Minimum printable spine bulk with type is 0.1875"
- Landscape (oblong) format optional – *inquire about trim size parameters*
- Saddle-stitch – page count divisible by 4 with a max bulk of 0.10"
- Coil, Perfect & Case bindings – page count divisible by 2

#### COVER TREATMENTS:

- Inside Cover Printing
- Lamination – Gloss and Matte (*lay-flat*)
- Soft Touch Matte Lamination (*scuff proof*)
- Stamping (*not registered to an image*)
- Blind Emboss (*not registered to an image*)

#### ADDITIONAL SERVICES:

- Variable Data Printing, Scratch-Off
- Shrink-wrapping
- Drilling – Three-Hole and Five-Hole
- Perforation
- Kitting

# MATERIALS

## TEXT AND COVER STOCKS

CONTINUOUS FEED (ROLL)	BRIGHTNESS	OPACITY	PPI
30# White Offset **	80	84	914
40# White Offset **	92	88	668
50# White Offset	92	90	526
60# White Offset	92	93	416
50# Hi-Bulk Cream	74	92	400
45# Matte Coated *	92	93	750
70# Matte Coated *	90	94	606
80# Gloss Coated *	100	96	570

CUT SHEET	BRIGHTNESS	OPACITY	PPI
50# Opaque White	96	93.5	512
60# Opaque White	96	95	434
70# Opaque White	96	96	384
80# Opaque White	96	96	328
80# Satin Coated *	92	93.5	478
80# Gloss Coated *	92	93.5	556
100# Satin Coated *	92	95.5	364
100# Gloss Coated *	92	95.5	436

COVER STOCK	BRIGHTNESS	OPACITY	PPI
100# Gloss Coated Cover	92	99	210
10pt. C1S Cover	92	N/A	210
12pt. C1S Cover **	92	N/A	167

\* Subject to availability

\*\* Not available for all binding styles

### COIL COLORS: \*

- Clear • White 101 • White 102 • Black • Yellow • Gold • Silver • Red • Ruby Red • Burgundy
- Forest Green • Royal Blue • Navy Blue // Additional premium colors available for an extra charge

**HEAD & FOOT BANDS:** • White • Blue & White • Red & White • Red & Yellow • Black & Yellow • Green & White

**ENDSHEETS:** • 80# White • 80# Off-White

**CLOTH:** A variety of Colors and Textured materials from **Skivertex**, **Roxite C**, and **Arrestox B** are subject to availability

**FOIL STAMP COLORS:** • Gold • Silver // Additional colors available for an extra charge and are subject to availability